

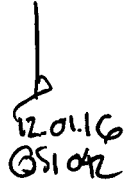

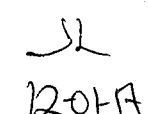
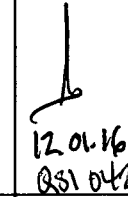
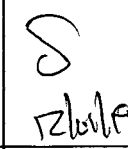
Page 1

### Quality Control

# Dart Aerospace Ltd

W/O: 78522		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3004-1 PAR #:   Fault Category: Machining NCR: Yes No   DQA:   Date: 12/1/23  
12-1126 Resolution: Acceptable Disposition: Acceptable QA: N/C Closed:   Date: 12/1/23

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12.01.16	100	MACHINED TAPER FWD TO AFT OF <del>SK1</del> SK1 SECTION, FROM 0.385" TO 0.340" OVER 4" LENGTH. R.C: CHIP UNDER PART C SET UP.	 12.01.16 QSI 042	ACCEPTABLE DEVIATION. THERE IS STILL LOT OF MAT'L LEFT + ON INSTALL, PORTION OF SK1 IS PROTECTED BY WEAR RATE.	 12.01.16	 12-01-16	 12.01.16 QSI 042	 12.01.16
		operate 8m02						

NOTE: Date & initial all entries



**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

January-10-12 2:43:17 PM

Page 1

Work Order ID: 78522

**\*78522\***

Parent Item: D3004-1

**\*D3004-1\***

Parent Item Name: Ski-Center Section

Start Date: 10/01/2012

Required Date: 24/01/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-05-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	504.6443	2.265	4.768421			

**\*MUHMWB10\***

UHMW 1" Black

**\*\***

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT018	245	
- 120035	245	
MAT019	259.6443158	
117321	74.6	
117738	95.8	
117819	83.3	
118814	1.5	
119145	4.44431579	

u.26 SC 1 1210-116

# Dart Aerospace Ltd

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order: 78522
Description: Bearpaw		Part Number: D3004-1
Inspection Dwg: D3004	Rev: A	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	Ø0.261	+0.005/-0.000	.261	✓		Dial caliper	BC ok
B	Ø0.93	+/-0.030	.925	✓			
C	0.30	+0.030/-0.000	.300	✓			
D	1.50	+/-0.030	1.504	✓			
E	10.000	+/-0.010	10.000	✓			
F	20.000	+/-0.010	20.000	✓			
G	30.000	+/-0.010	30.000	✓			
H	44.000	+/-0.030	44.000	✓			
I	47.95	+/-0.030	47.95	✓			
J	1.50	+/-0.010	1.504	✓			
K	4.250	+/-0.010	4.252	✓			
L	6.25	+/-0.030	6.258	✓			
M	3.20	+/-0.030	3.180	✓			
N	0.63 x 45°	+0.030/-0.010	.063	✓			
O	0.95	+/-0.030	.960	✓			
P	0.063 x 45°	+0.030/-0.010	.063	✓			
Q	0.25 x 45°	+/-0.030	.245	✓			
R	0.375	+/-0.010	.385	✓			

Measured by: KJ/RF
Date: 12/01/17

Audited by: SL
Date: 12-01-17

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	✓

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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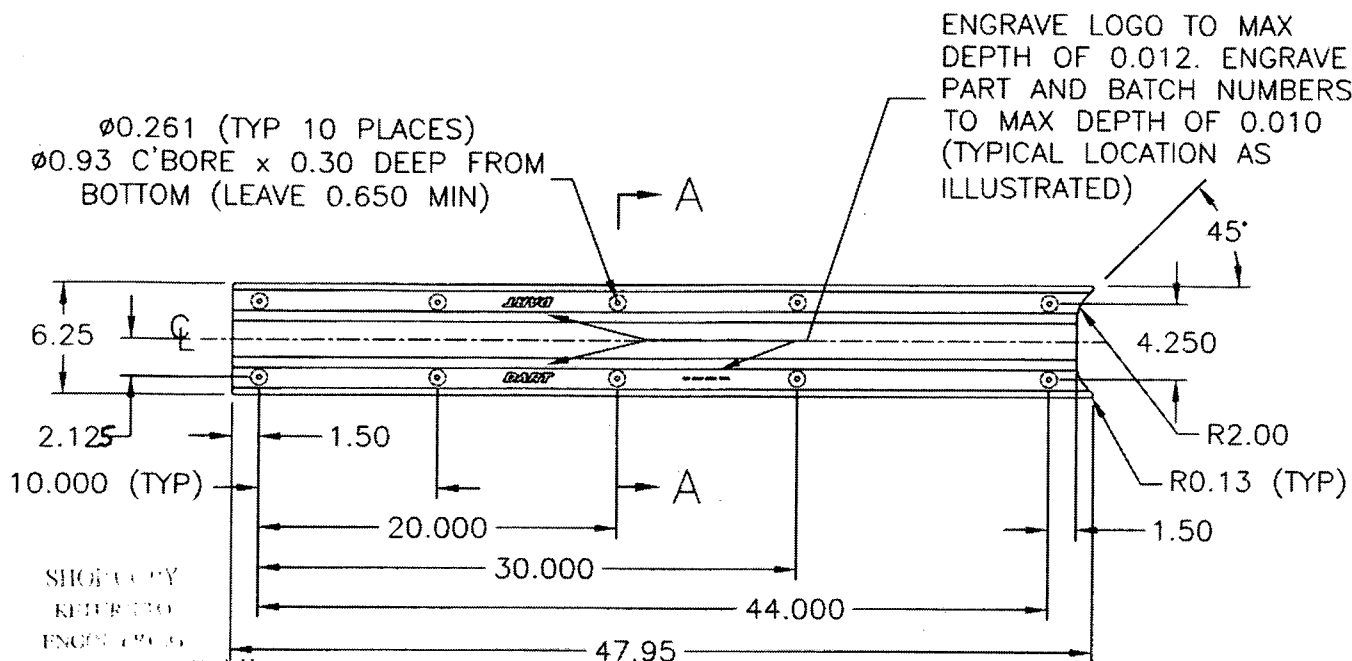
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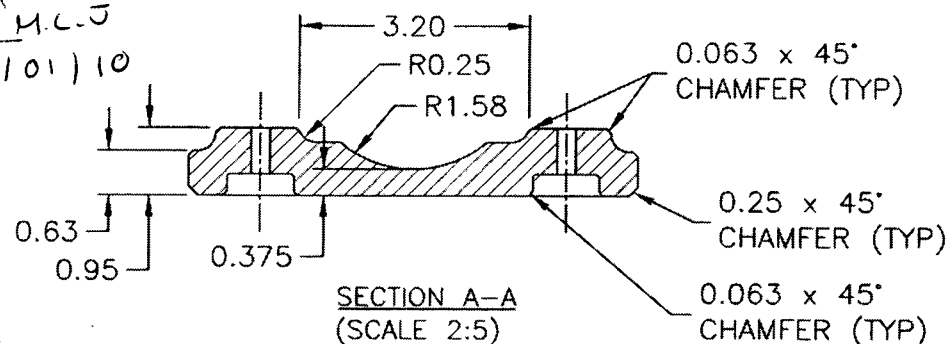


DESIGN	DRAWN BY	DART AEROSPACE LTD
RF	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
RF	RF	D3004
DATE	TITLE	SCALE
01.03.22	SKI-CENTRE SECTION	1:10
A	NEW ISSUE	



UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER NO. 78522 M.C.J  
12/01/10

D3004-1



NOTE: ROTATED 90° CCW

SKI IS SYMMETRIC ABOUT CENTERLINE (EXCEPT FOR ENGRAVING)  
MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689  
1.00 THICK (MACHINE TO 0.95)  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
01.04.01

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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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